### Event Schedule

#### 3rd FLOOR

<table>
<thead>
<tr>
<th>Time</th>
<th>Session Title</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>8:00</td>
<td>Introduction to Safety Workshop</td>
<td>Hands-On: Introduction to Safety Workshop</td>
</tr>
<tr>
<td>9:00</td>
<td>Hands-On: Experience the TIA Portal</td>
<td>Hands-On: Experience the TIA Portal for Industrial Automation Solutions with TIA Portal</td>
</tr>
<tr>
<td>10:00</td>
<td>Material Handling Automation &amp; Driven Solutions</td>
<td>Material Handling Automation &amp; Driven Solutions for the Digital Supply Chain</td>
</tr>
<tr>
<td>11:00</td>
<td>Explore How a SIMATIC PLC Can Help You Manage Big Data in the Digital Factory</td>
<td>Explore How a SIMATIC PLC Can Help You Manage Big Data in the Digital Factory</td>
</tr>
<tr>
<td>12:00</td>
<td>Introduction to Safety Workshop</td>
<td>Hands-On: Introduction to Safety Workshop</td>
</tr>
<tr>
<td>1:00</td>
<td>Hands-On: Experience the TIA Portal</td>
<td>Hands-On: Experience the TIA Portal for Industrial Automation Solutions with TIA Portal</td>
</tr>
<tr>
<td>2:00</td>
<td>Products and Systems for Industries and Applications with Regulated Requirements</td>
<td>Products and Systems for Industries and Applications with Regulated Requirements</td>
</tr>
<tr>
<td>3:00</td>
<td>Wireless for the Plant User and Beyond</td>
<td>Wireless for the Plant User and Beyond</td>
</tr>
<tr>
<td>4:00</td>
<td>Connecting Industry and Business</td>
<td>Connecting Industry and Business</td>
</tr>
</tbody>
</table>

#### 4th FLOOR

<table>
<thead>
<tr>
<th>Time</th>
<th>Session Title</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>8:00</td>
<td>SIMATIC S7-1200 Basic Controller and Transition from Safety Relays to Safety PLC</td>
<td>SIMATIC S7-1200 Basic Controller and Transition from Safety Relays to Safety PLC</td>
</tr>
<tr>
<td>9:00</td>
<td>Siemens Low Voltage Products Digitalization Solutions for the Industrial Sector</td>
<td>Siemens Low Voltage Products Digitalization Solutions for the Industrial Sector</td>
</tr>
<tr>
<td>10:00</td>
<td>FOST Made Real with Sensor Integration Technologies: A Moving Case Study</td>
<td>FOST Made Real with Sensor Integration Technologies: A Moving Case Study</td>
</tr>
<tr>
<td>11:00</td>
<td>Motion Control Virtual Commissioning within the Digital Enterprise</td>
<td>Motion Control Virtual Commissioning within the Digital Enterprise</td>
</tr>
<tr>
<td>12:00</td>
<td>Pathways to a Towards Low-Cost and High-Value Products</td>
<td>Pathways to a Towards Low-Cost and High-Value Products</td>
</tr>
<tr>
<td>1:00</td>
<td>Simplifying Concepts for Typical Motion Controller Hydraulics</td>
<td>Simplifying Concepts for Typical Motion Controller Hydraulics</td>
</tr>
<tr>
<td>2:00</td>
<td>Benefits of using Predictive Maintenance</td>
<td>Benefits of using Predictive Maintenance</td>
</tr>
<tr>
<td>3:00</td>
<td>Industry 4.0 &amp; the Integrator’s Perception</td>
<td>Industry 4.0 &amp; the Integrator’s Perception</td>
</tr>
<tr>
<td>4:00</td>
<td>Identification Solutions for the Future of Food and Packaging</td>
<td>Identification Solutions for the Future of Food and Packaging</td>
</tr>
</tbody>
</table>

#### 5th FLOOR

<table>
<thead>
<tr>
<th>Time</th>
<th>Session Title</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>8:00</td>
<td>SIMATIC S7-1200 Basic Controller and Transition from Safety Relays to Safety PLC</td>
<td>SIMATIC S7-1200 Basic Controller and Transition from Safety Relays to Safety PLC</td>
</tr>
<tr>
<td>9:00</td>
<td>Siemens Low Voltage Products Digitalization Solutions for the Industrial Sector</td>
<td>Siemens Low Voltage Products Digitalization Solutions for the Industrial Sector</td>
</tr>
<tr>
<td>10:00</td>
<td>FOST Made Real with Sensor Integration Technologies: A Moving Case Study</td>
<td>FOST Made Real with Sensor Integration Technologies: A Moving Case Study</td>
</tr>
<tr>
<td>11:00</td>
<td>Motion Control Virtual Commissioning within the Digital Enterprise</td>
<td>Motion Control Virtual Commissioning within the Digital Enterprise</td>
</tr>
<tr>
<td>12:00</td>
<td>Pathways to a Towards Low-Cost and High-Value Products</td>
<td>Pathways to a Towards Low-Cost and High-Value Products</td>
</tr>
<tr>
<td>1:00</td>
<td>Simplifying Concepts for Typical Motion Controller Hydraulics</td>
<td>Simplifying Concepts for Typical Motion Controller Hydraulics</td>
</tr>
<tr>
<td>2:00</td>
<td>Benefits of using Predictive Maintenance</td>
<td>Benefits of using Predictive Maintenance</td>
</tr>
<tr>
<td>3:00</td>
<td>Industry 4.0 &amp; the Integrator’s Perception</td>
<td>Industry 4.0 &amp; the Integrator’s Perception</td>
</tr>
<tr>
<td>4:00</td>
<td>Identification Solutions for the Future of Food and Packaging</td>
<td>Identification Solutions for the Future of Food and Packaging</td>
</tr>
</tbody>
</table>

#### 6th FLOOR

<table>
<thead>
<tr>
<th>Time</th>
<th>Session Title</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>8:00</td>
<td>SIMATIC S7-1200 Basic Controller and Transition from Safety Relays to Safety PLC</td>
<td>SIMATIC S7-1200 Basic Controller and Transition from Safety Relays to Safety PLC</td>
</tr>
<tr>
<td>9:00</td>
<td>Siemens Low Voltage Products Digitalization Solutions for the Industrial Sector</td>
<td>Siemens Low Voltage Products Digitalization Solutions for the Industrial Sector</td>
</tr>
<tr>
<td>10:00</td>
<td>FOST Made Real with Sensor Integration Technologies: A Moving Case Study</td>
<td>FOST Made Real with Sensor Integration Technologies: A Moving Case Study</td>
</tr>
<tr>
<td>11:00</td>
<td>Motion Control Virtual Commissioning within the Digital Enterprise</td>
<td>Motion Control Virtual Commissioning within the Digital Enterprise</td>
</tr>
<tr>
<td>12:00</td>
<td>Pathways to a Towards Low-Cost and High-Value Products</td>
<td>Pathways to a Towards Low-Cost and High-Value Products</td>
</tr>
<tr>
<td>1:00</td>
<td>Simplifying Concepts for Typical Motion Controller Hydraulics</td>
<td>Simplifying Concepts for Typical Motion Controller Hydraulics</td>
</tr>
<tr>
<td>2:00</td>
<td>Benefits of using Predictive Maintenance</td>
<td>Benefits of using Predictive Maintenance</td>
</tr>
<tr>
<td>3:00</td>
<td>Industry 4.0 &amp; the Integrator’s Perception</td>
<td>Industry 4.0 &amp; the Integrator’s Perception</td>
</tr>
<tr>
<td>4:00</td>
<td>Identification Solutions for the Future of Food and Packaging</td>
<td>Identification Solutions for the Future of Food and Packaging</td>
</tr>
</tbody>
</table>